

WHAT IS CLAIMED IS:

1. A clothing material in which a foamed net in a meshed shape being constituted with a plurality of foamed strands intersected together and simultaneously welded together at intersection points is used by being inserted between a pair of outer clothes, wherein in the said foamed net the said foamed strands are welded together so that the said foamed strands have different ratios of height size to width size and simultaneously the longitudinal direction of the cross section form has an angle of 45 to 90 degrees to a face of the net in a meshed shape.

2. The clothing material according to claim 1, wherein a cross section form of the said foamed strands is in almost elliptical shape.

3. The clothing material according to claim 1, wherein a cross section form of the said foamed strands is configured so that an end of a vertical line of character T may be aligned at the intersection point side.

4. The clothing material according to ^{Claim 1} ~~any one of claims~~ ¹ ~~1~~ to 3, wherein the said ratio of height size to width size is set in a range of 1.1 or more to 4.0 or less.

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